



Cut-to-Length and Multi-Blanking Line

Coil Processing Specifications

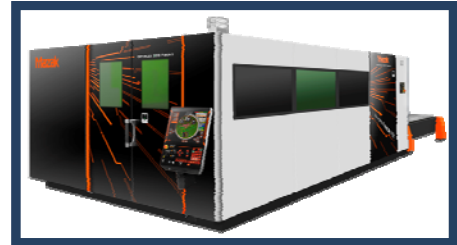
Material	Carbon, Stainless, Aluminum		
Thickness (mild steel)	.010" to .063"		
Coil Weight (lbs.)	15,000		
Coil Widths (min to max)	3" to 60"		
Min. Slit Width	3"		
Min. Material Length	2"		
Max. Material Length	120" Std (longer available on request)		
Max. Skid Weight (lbs.)	5,000		
Skid Height	18" (skid & mtl)	Tolerances	+/- 1/32" (Length, Squareness & Diagonal)



Laser

Laser up to 10,000 Watt

Material Types	Thickness	Tolerance
Mild Steel	Up to 1"	+/- .003
Stainless	Up to 1"	+/- .003
Aluminum	Up to 1"	+/- .003



Press Braking

350 Ton Accurpress

Material	Carbon, Stainless, Aluminum	
Thickness (mild steel)	Up to .375" at 72" lengths Up to .250" at 120" lengths	
Thickness (stainless)	Inquire	
Thickness (aluminum)	Inquire	

175 ton x 12'

Off site press for larger capacities



Shearing

6135 Accurshear

Material	Carbon
Thickness (mild steel)	Up to .135 (10 Gauge)
Tensile	Up to 80,000
Yield	Up to 44,000

Off site shear for larger capacity



WSM INDUSTRIES

1601 S. SHERIDAN * WICHITA, KS 67213 * PHONE: 316.942.9412 * FAX: 316.942.9450 * TOLL FREE: 800.777.9767
LOCATIONS IN: WICHITA & LENEXA, KS / LINCOLN & OMAHA, NE / DENVER, CO / DES MOINES, IA



Coil, Sheet & Plate

Inventory

Galvanized

Gauge Range 10GA to 30GA
Coating Weights G60 & G90 STD (All other CW's, Inquire)

Hot Rolled, P&O & Plate

Gauge Range All gauge ranges, Inquire

Stainless & Aluminum

Gauge Range All gauge ranges, Inquire



Additional Capabilities

Virtek Scanner with 48" x 48" scanning table



**Welding
capabilities
for all types
of materials**

5' Set of Power of Rolls



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