



## Cut-to-Length and Multi-Blanking Line

### Coil Processing Specifications

Material	Carbon, Stainless, Aluminum		
Thickness (mild steel)	.010" to .063"		
Thickness (stainless)	Inquire		
Thickness (aluminum)	Inquire		
Coil Weight (lbs.)	15,000		
Coil Widths (min to max)	3" to 60"		
Min. Slit Width	3"		
Min. Material Length	2"		
Max. Material Length	120" Std (longer available on request)		
Max. Skid Weight (lbs.)	5,000		
Skid Height	18" (skid & mtl)	Tolerances	+/- 1/32" (Length, Squareness & Diagonal)



## Press Braking

### 175 Ton Accurpress

Material	Carbon, Stainless, Aluminum
Thickness (mild steel)	Up to .375" at 72" lengths Up to .250" at 120" lengths
Thickness (stainless)	Inquire
Thickness (aluminum)	Inquire

**175 ton x 12'**



## Shearing

### 6135 Accurshear

Material	Carbon
Thickness (mild steel)	Up to .135 (10 Gauge)
Tensile	Up to 80,000
Yield	Up to 44,000



## Coil, Sheet & Plate

### Inventory

#### Galvanized

Gauge Range	28ga up to "Inquire"
Coating Weights	G60 & G90 STD (All other CW's, Inquire)

#### Hot Rolled, P&O & Plate

Gauge Range	All gauge ranges, Inquire
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#### Stainless & Aluminum

Gauge Range	All gauge ranges, Inquire
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**WSM INDUSTRIES**

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LOCATIONS IN: WICHITA & LENEXA, KS / LINCOLN & OMAHA, NE / DENVER, CO / GRIMES, IA

## Laser

**Laser up to 4000 Watt**

Material Types	Thickness	Tolerance
Mild Steel	Up to 1.00"	+/- .003
Stainless	Up to .438"	+/- .003
Aluminum	Up to .438"	+/- .003



## HD Plasma Burning & Oxy Fuel Burning

**Plasma Burning up to 240amp**

Material Types	Thickness	Tolerance
Mild Steel	Up to 3.00"	+/- .005
Stainless	Up to 2.00"	+/- .005
Aluminum	Up to 2.00"	+/- .005
<b>Oxy Fuel</b>	Up to 7.00"	+/- .010

\*Tolerance subject to change +/- based on material, thickness and cut types.



## HD Pipe & Tube Plasma Cutting

**Plasma Burning up to 240amp**

Material Types	Thickness	Tolerance
Mild Steel	Up to 3.00"	+/- .010
Stainless	Up to 2.00"	+/- .010
Aluminum	Up to 2.00"	+/- .010

\*Average, subject to change +/- based on material and cut types.

  

Diameter	Capability
Round	Up to 16"
Square	Up to 16"
Rectangle	Inquire

Beveling, Angles  
Coping, Cut to Length,  
Holes, Etc



## Additional Capabilities

Virtek Scanner with 48" x 48" scanning table



**Welding capabilities for all types of materials**

5' Set of Power of Rolls

